

REPAIR PROCEDURES

For Repairs of Cuts and Tears

A hot iron and repair patch can be used to make a simple repair to scratches and tears. The procedure is outlined in the following easy steps.

Contents of Repair Kit:

Various sizes of Repair Patches and a Teflon sheet



BULITEX and **VERSITEX** materials are easily repairable in the field. By following these easy directions, **BULITEX** and **VERSITEX** tears can be repaired, restoring the integrity of the material.

Procedure:

1. This procedure is applicable to tears and scratches in which the scratch does not penetrate through **BULITEX** and **VERSITEX**, or the tear can be positioned back together without adding additional material.



You'll also need:

Hot iron capable of heating up to 430°F

Tools needed:

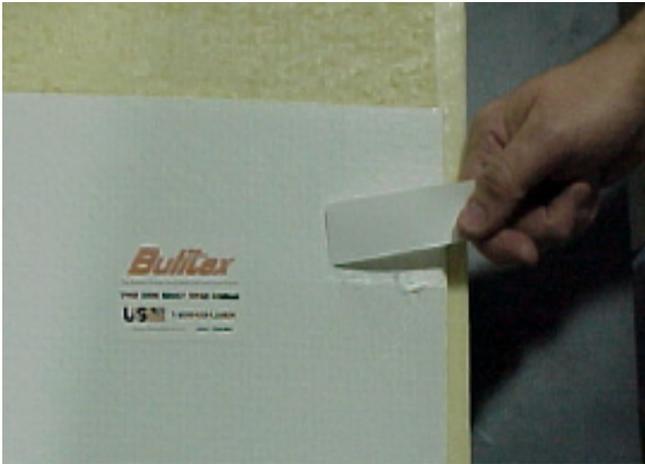
Utility knife or scissors

Cautionary Note:

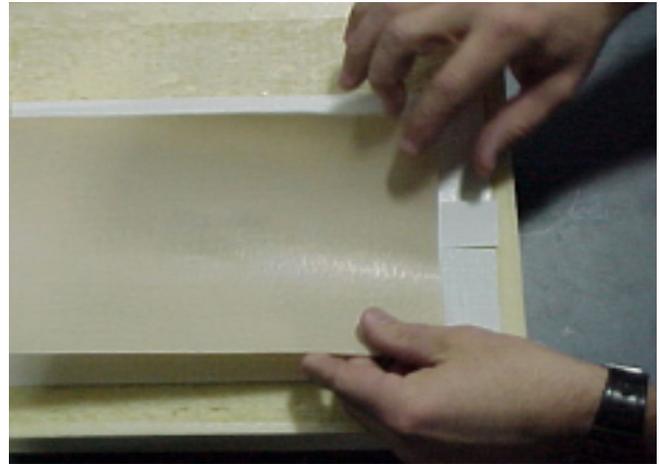
BULITEX and **VERSITEX** contain woven and non-woven fiberglass. If you experience a reaction to this material, it is advised to wear protective gloves when handling.

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2. Select a repair patch that will completely cover the tear or scratch.



4. Position a sheet of Teflon over the repair patch and the tear.



3. Position the repair patch over the tear.



5. Heat iron to 430°, position over the repair area and apply pressure for 45 seconds.



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6. Using a damp rag, briskly rub the repair area to ensure the repair patch has completely adhered to the repair area. Allow to cool.



8. This method ensures a clean, smooth repair.



7. Remove the Teflon sheet.



9. This repair method causes no damage to the foam surface in refrigerated vehicles.



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