



VERSITEX REPAIR PROCEDURES

REV-01, MAR 2025

Versitex materials are built tough, but when accidents happen, repairs should be just as durable. That's why we've created the Versitex Repair Kit—a simple, field-ready solution that lets you quickly restore the integrity of your Versitex panels. With just a hot iron and our easy-to-apply patches, you can seamlessly repair scratches and tears in minutes, ensuring long-lasting performance without compromising strength or appearance. No need for complex tools or downtime—just heat, apply, and restore.

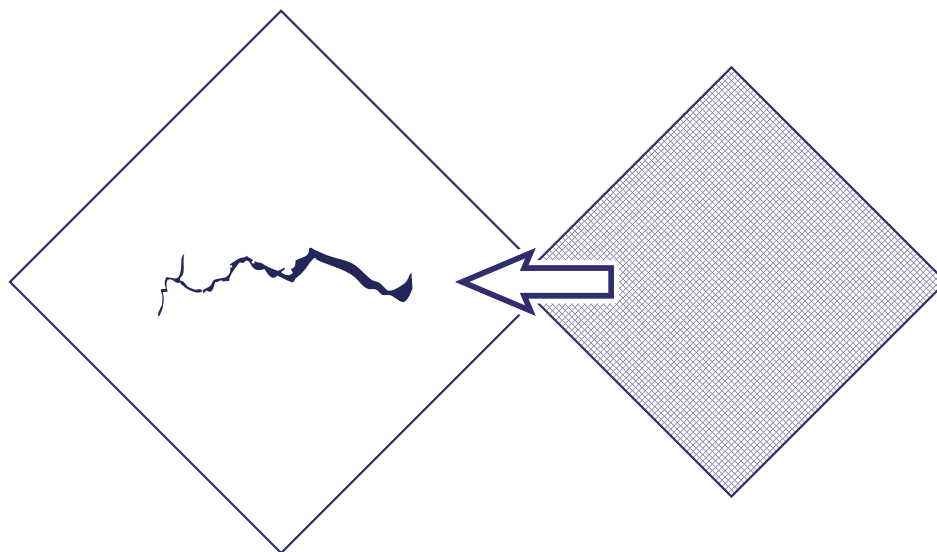
GENERAL INFORMATION

The VERSITEX repair kit includes the following components:

1. 24" x 96" Repair Patches (x3)
2. Teflon sheet (x1)

WARNING:




Versitex contains woven and non-woven fiberglass. If you experience a reaction to this material, it is advised to wear protective gloves and safety glasses when handling.



VERSITEX MATERIAL

PATCH

LIST OF TOOLS

	Utility Knife
	Scissors
	Hot iron capable of heating up to 430°F

Procedure

VERSITEX MATERIALS ARE EASILY REPAIRABLE IN THE FIELD. BY FOLLOWING THESE EASY DIRECTIONS, VERSITEX TEARS CAN BE REPAIRED, RESTORING THE INTEGRITY OF THE MATERIAL.

NOTE: This is applicable to tears and scratches in which the scratch does not penetrate through the Versitex, or the tear can be positioned back together without adding additional material.

1. Cut the appropriate size patch from the 24" x 96" material.
2. Position the repair patch over the tear.
3. Position the sheet of Teflon over the repair patch and tear.
4. Heat the iron to 430°, position over the repair area and apply pressure for 45 seconds to one minute.
5. Using a damp cloth, briskly rub the repair area to ensure the repair patch has completely adhered to the repair area.
6. Allow to cool.
7. Remove the Teflon sheet.

IMPORTANT:

This method ensures clean repairs and causes no damage to the foam surface in refrigerated vehicles.

